

BHCTP Monthly Discharge Monitoring Report

Month: July-18

<u>Facility:</u> Central Treatment Plant

<u>Location:</u> Bunker Hill Superfund Site

Contract Number: W912DW-16-C-0012 Wood.

Total Flow For The Month From 006 Outfall: 62,875,800 gallons estimated

Sludge pumping to CIA sludge pond: 2,040,000 gallons estimated Clarifier Water Used by Water Trucks 976,000 gallons estimated

<u>Total Flow From Kellogg Tunnel:</u> 64,851,480 gallons

Percent of Influent Successfully Treated: 100.0%

13 sample days * 6 parameters (Pb, Cd, Zn, Mn, TSS & pH) = 78 potential exceedances

78 - 0 exceedances = 78 78/78 = 100%

Results of Sampling Efforts:

All sampling has been performed in accordance with specifications and the Sampling and Analysis Plan.

Performance Evaluation (PE) sampling was not performed for this reporting period.

Trip blank and rinsate sampling was performed, with the results being reported on the 'PTM-004,RB,TB' page of this DMR.

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Highlights of Plant Maintenance and/or Plant Optimization:

07-01-18 Performed monthly fire extinguisher inspection. All CTP fire extinguishers are fully charged and in good working condition at this time.

07-01-18 Performed monthly pump and motor inspection. All CTP pumps and motors are in good condition at this time.

07-02-18 Operators received Temporary Treatment System hazard awareness and operations overview training.

07-02-18 Sears Fire Extinguisher Company performed the annual CTP fire extinguisher inspection and refilling. All CTP fire extinguishers are verified to be in good working condition at this time.

07-02-18 Balancing Services Inc. performed the 6 month pump & motor preventative maintenance inspection. All CTP pumps and motors are in good working condition at this time with no issues to report.

07-09-18 McCunes Instruments performed the KT flow meter and Orion pH meter calibration certifications. Both meters are certified to be calibrated to manufactures specifications. Certification credentials will be maintained at the CTP control room.

07-10-18 Operators performed the monthly no load emergency generator run test. The emergency generator operated for one half hour as programmed with no issues or errors to report.

07-10-18 Operators replaced the failed section of lime slurry discharge pipe on the lime slurry pump #2. The replacement section of piping is constructed of schedule 80 material. The failed section was schedule 40 material.

07-10-18 Placed lime silo B in standby mode and placed lime silo A in service as the primary lime silo and lime slaker.

07-11-18 CTP operators installed a pump and discharge line in the polishing pond. Operators drained the standing water from the polishing pond into the aeration basin.

07-24-18 Bunker Hill Mine performed an in mine diversion excursive. 11:30 KT flow was diverted within the mine. 13:30 the mine operator provided notification that the water was being released. 16:30 the CTP operator stabilized the process pH at 8.40. Operator overtime was accumulated for the mine flow diversion activity.

07-24-18 Operators performed the monthly full load emergency generator run test. The emergency generator operated all CTP components for one hour as programmed with no issues or errors to report.

07-25-18 Process pH set point was reduced to 8.30 from 8.40; treated discharge zinc average for the month has decreased to .273 mg/L.

07-30-18 Placed lime silo A and slaker A in standby mode. Silo A lime depth indicator is not reading accurately Placed lime silo B and slaker B in service as the primary lime slaking system. Silo B lime depth indicator is now at 10'

07-31-18 Performed the monthly Kellogg Tunnel flow meter reset and total flow documentation. The CTP treated outfall flow continues to be estimated as the meter remains in fail mode at this time.

- The Kellogg Tunnel discharge flow decreased by 6% from July 2017, from 69.4 mg to 64.8 mg.
- The Kellogg Tunnel zinc concentration increased by 3.1% from July 2017, from an average of 97 mg/L to 100 mg/L.
- The CTP operating pH set point was decreased from 8.4 to 8.3 during this reporting period.
- The flocculent dosage remained at approximately 1.5 PPM during this reporting period.
- The CTP sludge recycle rate remained at 400 gpm.
- CTP operators received no off-shift auto dialer call-out alarms.
- CTP operators performed no lined storage pond pumping events.
- CTP operators verified Aeration Basin pH probe and grab sample values periodically each day.

Lessons Learned:

No significant lessons learned during this reporting period.

MONITORING PERIOD										
YEAR	MO DAY YEAR MO DAY									
2018	7	1		2018	7	31				

PARAMETER			Quantity or Loading	ı		Quality or Concer				
		MONTHLY AVERAGE	DAILY MAXIMUM	UNITS	MINIMUM	MONTHLY AVERAGE	DAILY MAXIMUM	UNITS	FREQUENCY OF ANALYSIS	SAMPLE TYPE
	Sample				6.70		7.40		Continuous	Meter
pН	Measurement									
	Permit				6.0		10.0			
	Required									
	Sample	2.03	2.52							
Flow Thru	Measurement			mgd						
Treatment Plant	Permit		Daily	nigu						
	Required									
	Sample	0.05	0.09			0.003	0.004	mg/L	three samples/ week	Comp 24
Lead Total - Pb	Measurement			lbs/day						
Effluent	Permit	14.8	37.0	ibs/day		0.30	0.60	mg/L		
	Required									
	Sample	4.54	7.02			0.26	0.34	mg/L	three samples/ week	Comp 24
Zinc Total - Zn	Measurement			lbs/day						
Effluent	Permit	36.2	91.3	ib3/day		0.73	1.48	mg/L		
	Required									
	Sample	0.09	0.185			0.005	0.009	mg/L	three samples/ week	Comp 24
Cadmium - Cd	Measurement			lbs/day						
Effluent	Permit	2.40	6.10	ib3/day		0.050	0.100	mg/L		
	Required									
	Sample	204	417			11.8	20.8	mg/L	three samples/ week	Comp 24
Manganese - Mn	Measurement			lbs/day						
Effluent	No Permit					N/A	N/A	mg/L		
	Required	l								
	Sample	19.0	35			1.2	1.8	mg/L	three samples/ week	Comp 24
Total Suspended	Measurement			lbs/day						
Solids - TSS	Permit	985	1907	y		20	30	mg/L		
	Required									

PREPARED BY: GARY FULTON

REVIEWED BY: KESTIN SCHULZ

NPDES DISCHARGE POINT 006 CENTRAL TREATMENT PLANT MONTH: Jul-18

DAY	LEA	D (Pb)	ZINC	ZINC (Zn)		CADMIUM (Cd)		NESE (Mn)	ъU	FLOW	TS	TSS	
DAT	mg/L	lbs/day	mg/L	lbs/day	mg/L	lbs/day	mg/L	lbs/day	рН	mgd	mg/L	lbs/day	kg/day
1		0.086		5.15	-	0.02		275		2.52		29.4	13.3
2	0.004	0.081	0.245	4.85	0.001	0.02	13.10	259	6.90	2.37	1.4	27.7	12.6
3		0.048		2.88		0.01		154		1.41		16.5	7.5
4	0.003	0.033	0.260	2.54	0.001	0.01	6.65	65	6.90	1.17	1.8	17.6	8.0
5		0.061		4.64		0.01		118.8		2.14		32.1	14.6
6	0.003	0.052	0.336	7.02	0.008	0.16	10.30	215.3	6.80	2.51	0.1	2.1	0.95
7		0.050		6.66		0.15		204.2		2.38		2.0	0.90
8		0.049		6.61		0.15		202.7		2.36		2.0	0.9
9	0.003	0.067	0.299	5.93	0.006	0.12	15.50	307	6.80	2.38	1.6	31.7	14.4
10		0.068		6.00		0.12		311.0		2.40		32.1	14.6
11	0.004	0.072	0.288	5.78	0.001	0.02	20.80	417.3	6.80	2.40	0.4	8.0	3.64
12		0.037		3.0		0.01		214.2		1.23		4.1	1.87
13	0.003	0.022	0.245	2.14	0.008	0.07	17.50	153	6.70	1.05	1.2	10.5	4.75
14		0.045		4.42		0.15		315		2.16		21.6	9.81
15		0.050		4.92		0.16		351		2.40		24.1	10.9
16	0.003	0.050	0.249	5.03	0.008	0.16	13.60	275	6.70	2.42	0.6	12.1	5.49
17		0.050		5.03		0.16		275		2.42		12.1	5.49
18	0.003	0.057	0.237	4.78	0.005	0.10	12.80	258	6.70	2.42	1.0	20.2	9.15
19		0.030		2.52		0.05		136		1.27		10.6	4.81
20	0.003	0.028	0.229	2.25	0.001	0.01	9.03	89	6.80	1.18	1.4	13.8	6.24
21		0.028		2.25		0.01		89		1.18		13.8	6.25
22		0.027		2.21		0.01		87		1.16		13.5	6.14
23	0.003	0.024	0.337	3.26	0.006	0.06	2.95	28.5	6.70	1.16	1.4	13.5	6.14
24		0.043		5.79		0.11		51		2.06		24.1	10.9
25	0.003	0.048	0.216	4.18	0.007	0.14	6.47	125	7.40	2.32	1.8	34.8	15.8
26		0.048		5.28		0.18		164		2.32		27.1	12.3
27	0.003	0.050	0.273	5.46	0.009	0.18	8.50	170	6.70	2.40	1.4	28.0	12.7
28		0.051		5.54		0.18		172		2.43		28.4	12.9
29		0.051		5.54		0.18		172		2.43		28.4	12.9
30	0.003	0.051	0.224	4.54	0.005	0.09	16.70	339	6.80	2.43	1.2	24.3	11.0
31		0.050		4.51		0.09		336		2.41		24.2	11.0
Total	0.038	1.508	3.438	140.666	0.065	2.879	153.900	6330.319	88.700	62.876	15.300	590.388	267.749
Sample Events	13	31	13	31	13	31	13	31	13	31	13	31	31
Daily Average	0.003	0.049	0.264	4.54	0.005	0.093	11.8	204	6.82	2.03	1.18	19.0	8.64
Lab Detection Limit	0.0025		0.003		8000.0		0.0017		0.01		0.080		
MIN	0.003	0.022	0.216	2.141	0.001	0.008	2.950	28.532	6.700	1.047	0.100	1.968	0.892
MAX	0.004	0.086	0.337	7.024	0.009	0.185	20.800	417.277	7.400	2.517	1.800	34.834	15.798
	0.00.	0.000	0.00.		0.000	00	_0.000						

Notes:

 $(X mg/L) * (1 kg/10^6 mg) * (2.205 lbs/kg) * (3.785 L/gal) * (10^6 gal/Mgal) * (Y Mgal/day) = (X) * (Y) * (8.345) in lbs/day (X lbs/day) * (1 kg/2.205 lbs) = (X) / (2.205) in kg/day$

KELLOGG TUNNEL DISCHARGE CENTRAL TREATMENT PLANT

MONTH: Jul-18 Data from SVL

DAY	LEAD) (Pb)	ZIN	C (Zn)	CADMI	UM (Cd)	MANGAN	IESE (Mn)	рН	006 FLOW		TSS	
	mg/L	lbs/day	mg/L	lbs/day	mg/L	lbs/day	mg/L	lbs/day		mgd	mg/L	lbs/day	kg/day
1		11.95		1,775		3.19		2,056		2.52		2,605	1,181
2	0.556	11.00	42	821	0.218	4.31	39	765	2.90	2.37	13	247	112
3		6.54		488		2.57		455		1.41		147	67
4		5.43		405		2.13		378		1.17		122	55
5	0.561	10.02	40	714	0.204	3.64	39	704	2.90	2.14	11	203.6	92.3
6		11.73		836		4.26		824		2.51		238	108
7		11.12		793		4.04		781		2.38		226	103
8		11.04		787		4.01		775		2.36		224	102
9	0.539	10.69	98	1,941	0.188	3.73	102	2,022	2.90	2.38	137	2,716	1,232
10		10.81		1,964		3.77		2,046		2.40		2,748	1,246
11		10.81		1,964		3.77		2,046		2.40		2,748	1,246
12	0.597	6.15	154	1,586	0.371	3.82	43	440	2.80	1.23	38	391	177
13		5.22		1,346		3.24		373		1.05		332	151
14		10.76		2,776		6.69		770		2.16		685	311
15		11.98		3,090		7.45		857		2.40		763	346
16	0.568	11.47	96	1,936	0.191	3.86	96	1,934	3.00	2.42	121	2,443	1,108
17		11.47		1,936		3.86		1,934		2.42		2,443	1,108
18		11.47		1,936		3.86		1,934		2.42		2,443	1,108
19	0.686	7.28	159	1,688	0.366	3.89	43	457	2.80	1.27	33	350	159
20		6.74		1,562		3.59		423		1.18		324	147
21		6.76		1,566		3.60		424		1.18		325	147
22		6.63		1,538		3.54		417		1.16		319	145
23	0.609	5.89	150	1,451	0.337	3.26	42	403	2.80	1.16	35	339	154
24		10.98		2,704		6.07		752		2.16		631	286
25		11.98		2,952		6.63		821		2.36		689	312
26	0.569	11.11	85	1,650	0.152	2.97	98	1,912	3.00	2.34	124	2,421	1,098
27		11.95		1,775		3.19		2,056		2.52		2,605	1,181
28		11.78		1,749		3.15		2,027		2.48		2,567	1,164
29		11.20		1,663		2.99		1,926		2.36		2,440	1,107
30	0.533	10.41	80	1,556	0.145	2.83	94	1,826	3.00	2.34	135	2,636	1,196
31		11.20		1,674		3.05		1,964		2.52		2,836	1,286
Total	5.22	303.55	902.50	50621.12	2.17	120.96	594.80	36503.35	26.10	63.15	646.90	40206.60	18234.29
Sample Events	9	31	9	31	9	31	9	31	9	31	9	31	31
Daily Average	0.580	9.8	100.3	1,633	0.241	3.90	66.1	1,178	2.90	2.04	72	1297	588

Notes:

 $(X mg/L) * (1 kg/10^6 mg) * (2.205 lbs/kg) * (3.785 L/gal) * (10^6 gal/Mgal) * (Y Mgal/day) = (X) * (Y) * (8.345) lbs/day (X lbs/day) * (1 kg/2.205 lbs) = (X) / (2.205) kg/day$

PTM Effluent at Lined Storage Pond CENTRAL TREATMENT PLANT

DATE	LEAD mg/L	ZINC mg/L	CADMIUM mg/L	pH s.u. CTP Lab	TSS mg/L
07/05/18	0.0081	11.0	1.35	6.70	0.0
07/19/18	0.0098	11.5	1.38	6.60	0.6

RINSATE AND TRIP BLANKS CENTRAL TREATMENT PLANT

Rinsate and Trip Blank samples will be taken approximately every 20 QC events, or one each per month.

Month: Jul-18

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LOCATION	DATE	SAMPLE	LEAD	ZINC	CADMIUM
Rinsate & Trip Blank			mg/L	mg/L	mg/L
PTM Discharge		RB-07-4-18	<0.008	<0.010	<0.002
Trip Blank (D.I.water)		TB-07-4-18	<0.008	< 0.010	<0.002

verified by Kestin Schulz 8/21/2018

																Bu	nker I	Hill Ce	entral [*]	Treatm	ent Pl	ant										
																				ly 201		4110										
	INFLUE	NT KT	-	AERA	TION BA	SIN p.m.		a.m.		CLARIFI	ER		nH	a.m.	CLARIF pH		ROUGH	_	CHARGI Est		1/wk *c	RECYC	CLE SG		LIME	SLURRY Injection Valve		E PUMP	POND	PUMP T	SLUDGE GUN TEST	LINED POND ESTIMATED
DATE Operators 7/1 SB	GPM		SET 8.4	•	grab p	H1 gra	-+-	H2 gra		H2 gra		3 TEMI 57		grab 7.9	Mtr 8.1	grab 8.0	Meter 0.90		Flow 2.52		TEMP	SG 1.052	GPM 400		%solid 10.8	Closed/Open 157/52	pump #	min 120	ON	OFF	10' Out 20' Out	Elevation (mg) 2268.5 (0.75mg)
7/2 GF,SB	1700	2.84	8.4	8.4	8.4	3.6 8.	6 8.	.0 8.	0 8	.0 8.0	0.60	59	8.1	8.0	7.9	7.9	0.90	0.70	2.37			1.056	400	1.071	11.0	160/52	3	120				2268.5
7/3 GF,SB,GC 7/4 GC	1		8.5 8.5	8.5 8.5		3.5 8. 3.4 8.				.0 8.0 .9 7.9		53 61	8.1 8.1	8.1 7.8	8.0	7.9	1.10 0.90	0.71	1.41	8.7	8.60	1.037 1.053	400 400	1.073 1.072		240/38 247/38	3	30 120				2268.5 2268.5
7/5 GC, SB	1791	2.90	8.4	8.4	8.3	8.4 8.	3 8.	.0 7.	9 8	.0 8.0	0.62		8.0	7.8	7.9	8.0	0.90	0.75	2.14			1.053	400	1.071	11.0	167/52	3	120				2268.5
7/6 GF 7/7 GF,SB			8.4 8.4	8.4	.	3.3 8. 3.4 8.				.9 8.0 .0 8.0			8.0	8.0	7.9 8.0	7.9 8.0	0.90 1.00	0.90	2.51 2.38			1.053 1.064	400 400	1.072 1.073		162/52 158/55	3	120 150				2268.5 2268.5
7/8 SB 7/9 GF,SB	1722	2 93	8.4 8.4	8.5 8.4		3.4 8. 3.5 8.				.0 8.			8.0	8.1 7.8	8.0 7.9	8.1 7.8	0.90	0.81	2.36			1.054 1.055	400 400	1.073		116/55 132/55	3	120 120				2268.5 2268.5
7/10 GF,SB,GC	1722	2.00	8.4	8.6	8.5	3.3 8.	3 7.	.9 8.	0 8	.0 8.	1 0.78	61	7.9	8.0	8.0	8.0	0.90	0.81	2.40			1.053	400	1.071	11.0	126/55	3	120				2268.5
7/11 GF,SB,GC 7/12 GF,SB,GC	850		8.4 8.5	8.3 8.5		8.4 8. 8.5 8.							7.9 6.8	7.9 7.6	7.9 7.8	7.6 7.7	0.90	0.90	2.40	9.2	8.36	1.054 1.038	400 400			175/55 322/35	3	120 40				2268.5 2268.5
7/13 GF,GC 7/14 GC			8.5 8.4	_		8.5 8. 8.4 8.							7.8 7.1	7.8 7.6	7.9 7.3	7.8 7.6	0.90	0.85 0.76	1.05 2.16			1.039 1.057	400 400			274/30 260/50	3	90 120				2268.5 2268.5
7/15 SB			8.4	8.4 8.4		3.4 o. 3.5 8.						60	7.7	7.9	7.7	7.8	0.90	0.80	2.40			1.052	400	1.073	11.3	282/50	3	120				2268.5
7/16 GF,SB 7/17 GF,SB,GC	1730	2.95	8.4 8.4	8.4 8.4		3.5 8. 3.4 8.						61 62	8.1 7.9	8.8	7.9 7.9	8.0 7.8	0.90	0.90	2.42			1.057 1.056	400 400	1.073 1.071		385/50 269/48	3	120 120				2268.5 2269.0 (1.0 mg)
7/18 GF,SB,GC	00-	0.51	8.4	8.4	8.4	8.5 8.	4 7.	.9 8.	0 8	.0 7.9	9 0.80	62	7.9	7.9	7.9	7.9	0.90	0.90	2.42	8.70	9.00	1.068	400	1.070	10.8	237/52	3	150				2269.0
7/19 GF,SB,GC 7/20 GF,GC	826	2.81	8.4 8.5	8.5 8.6	8.4 8 8.5 8	3.6 8. 3.5 8.	5 7. 5 8.			.9 7.9 .0 8.7		60 59	6.4 8.6	7.9 8.0	8.1	7.9 8.0	0.90	0.66	1.27 1.18			1.036 1.042	400 400	1.071	11.0 10.8	283/30 334/30	3	30 60				2269.0 2269.0
7/21 GC 7/22 SB			8.5 8.5	8.6	8.6	8.5 8.	5 7.	.9 7.	8 7	.9 7.9		60	8.2	7.6	8.0	7.8	0.80	0.70	1.18			1.042	400	1.069	10.7	292/30 307/29	3	60	1			2269.0 2269.0
7/23 GF,SB	830	2.85	8.5	8.6	8.4	8.5 8. 8.4 8.	4 7.	.9 8.	1 7		0.60	59 59	8.2 8.2	8.1 8.0	8.2 7.9	7.8 7.9	0.80	0.73 0.70	1.16 1.16			1.040	400	1.072	11.1	180/29	3	60 120				2269.0
7/24 GF,SB,GC 7/25 GF,SB,GC			8.4 8.3	8.3 8.4		8.5 8. 8.4 8.						61 62	8.0 7.9	7.9 8.0	8.0 8.1	7.9 7.9	0.90	0.70 0.70	2.06 2.32	7.81	17.10	1.052 1.055	400 400	1.072 1.074	11.1 11.4	224/52 208/52	3	120 120				2269.0 2269.0
7/26 GF,SB,GC	1740	2.91	8.3	8.3	8.3	3.3 8.	3 8.	.0 8.	1 8	.1 7.7	7 0.51	60	8.0	8.1	8.0	7.5	0.80	0.56	2.32	7.01	17.10	1.064	400	1.072	11.1	220/52	3	210				2269.0
7/27 GF,GC 7/28 GC			8.3 8.3	8.3 8.3	8.2	3.2 8. 3.3 8.	3 8.	.0 7.	9 8	.1 7.9	9 0.63	60	8.0 8.1	7.9	7.9 8.0	7.9 7.9	0.80	0.70	2.40			1.053 1.053	400 400	1.070 1.068		241/52 115/65	3	120 120				2269.0 2269.0
7/29 GF 7/30 GF,SB	1705	2.02	8.3	8.3	8.3	8.3 8.	3 8.	.0 7.	9 8	.0 8.0	0.70	61	8.0	7.9	7.8	7.8	0.80	0.70	2.43			1.050 1.055	400	1.068	10.5	172/55 175/55	3	120 120				2269.0 2269.0
7/30 GF,SB 7/31 GF,SB,GC	1725	2.93	8.3	8.3	8.3 8 8.3 8 8.3 8	3.2 8. 3.3 8.	3 7.	.8 8.	0 7	.0 8.0	0.70	61	5.6	7.9	5.6	7.9	0.80	0.70	2.43 2.43 2.41			1.055		1.067 1.064		155/55	3	120				2269.0 (1.0 mg)
Averages:					8.40 8														2.03			1.051						110				
			0.10		0.10				, , , ,				1.02	1.00	1107	7.00			2.00			11001										
Notes:																												3400	O Gallons			
07-02-18 11	:30 KT flo	ow deci	reased t	from 17	00 gpm to	o approx	kimately	y 830 gp	om. Pl	h set poi	int increas	sed to 8.	 50 from 8	.40.	1		1					l						2,040,000	o Callotto			
07-04-18 10 07-10-18 06	:30 KT flo	ow incre	eased fi	om app	oroximatel	ly 830 gr	om to 1	700 gp	m. PH	set poir	nt was ded	reased	rom 8.5	to 8.4																		
07-11-18 10	:30 KT flo	ow deci	reased	from ap	proximate	ely 1720	gpm to	720 gr	om. Ph	iny puni I set poi	nt was inc	reased	rom 8.4	to 8.5																		
07-13-18 11 07-18-18 11	:00 KT flo	ow incre	eased fi reased f	om app from 17	oroximatel 730 apm 1	ly 850 gr to appro	om to 1 ximatel	1720 gp Iv 830 a	m. pm. P	H set po	int was in	creased	from 8.4	to 8.5																		
07-23-18 09	:30 KT flo	ow incre	eased fi	om app	oroximatel	ly 830 gr	om to 1	720 gp	m.								***************************************															
07-25-18 pH 07-28-18 07												ia near e	excellent.																			

				T											T	T							T									
																				pulcanana												

CENTRAL TREATMENT PLANT

MISCELLANEOUS FLOWS

Month: Jul-18

Date	KT Flow Meter	Reading
6/30/2018		
7/31/2018	64,851,480	
Total	64,851,480	

Date	Treated Outfall	Flow
6/30/2018		
7/31/2018	62,875,800	estimated flow based on KT flow and
Total	62,875,800	dedcucting daily sludge pumping

Lined Storage Pond Influent Flows

Sweeny Pump Station Reading

Date	#1 Pump	620 gpm	#2 Pump	500 gpm
6/30/2018		Hours	785.0	Hours
7/31/2018	170.0	Hours	785.0	Hours
Total Hours	0.0	Hours	0.0	Hours
Total Flow for 00	4/Sweeny For T	= 0	Gallons	

PTM Discharge Flow									
Date	Flow (gpm)								
07/05/18	9.0	_							
07/19/18	7.5								

Date	Lined Storage	Pond Water Level		
6/30/2018		gal	Elev. =	2268.5
7/31/2018	1,000,000	gal	Elev. =	2269.0

Old Mine Line Discharge Flow						
Date Flow (gpm)						
NA	NA					

JANUARY 2018 - DECEMBER 2018 BHCTP LIME USAGE AFW/WOOD

			S	Silo A						Silo B			To	otal
Month	Initial Level	Final Level	Diff. (ft)	Diff. (tons)	Tons Added	Net Tons	Initial Level	Final Level	Diff. (ft)	Diff. (tons)	Tons Added	Net Tons	Net Tons	Tons/Day
Jan 1 - Jan 31	11.70	13.30	-1.6	-8.6	72.20	63.6	16.30	16.30	0.0	0.0	0.00	0.0	63.6	2.05
Feb 1-Feb 28	13.30	15.50	-2.2	-11.9	40.50	28.6	16.30	13.80	2.5	13.5	42.10	55.6	84.2	3.01
Mar 1 - Mar 31	15.30	15.30	0.0	0.0	0.00	0.0	13.80	10.00	3.8	20.5	81.00	101.5	101.5	3.27
April 1 - April 30	15.30	15.30	0.0	0.0	0.00	0.0	10.00	13.00	-3.0	-16.2	150.70	134.5	134.5	4.48
May 1 - May 31	15.30	17.00	-1.7	-9.2	41.50	32.3	13.00	7.50	5.5	29.6	333.50	363.1	395.5	12.76
June 1 - June 30	17.00	17.00	0.0	0.0	0.00	0.0	7.50	11.00	-3.5	-18.9	152.00	133.1	133.1	4.44
July 1 - July 31	17.00	5.00	12.0	83.6	0.00	83.6	11.10	9.50	1.6	11.1	39.00	50.1	133.7	4.31
				Silo A	154.20					Silo B	798.30		63.6	

Tdl Tons Purchased

952.50

Average 4.90

NOTES:

08-22-17 Slaker B (Silo B) removed from service, Slake A (Silo A) placed into service - Six Month Rotation - Lime loop #2 off, Lime loop #1 on Six Month Rotation - January 1, 2018 A= 11.7 B = 16.3

01-23-18 Lime loop #1 removed from service, lime loop #2 placed into service. #1 lime loop discharge pipe found leaking, will be replaced asap.

01-24-18 Lime loop #1 repaired and placed into service as the primary lime slurry injection system. Lime loop #2 was also repaired.

02-12-18 Slaker A (Silo A) removed from service, Slake B (Silo B) placed into service - Six Month Rotation - Lime loop #1 off, Lime loop #2 on Six Month Rotation - February 11, 2018 A= 15.0 B = 16.3

07-10-18 Slaker B (Silo B) removed from service, Slake A (Silo A) placed into service - Six Month Rotation- Lime loop #1 on, Lime loop #2 off

Lime Silo A Depth	Readings				Lime Silo I	B Depth R	eadings		
Date	Prior	After	Tons Received	Tons/ft	Date	Prior	After	Tons Received	Tons/ft
1/8/2018	3 9.9	14.4	33.70	7.49	2/26/2018	8.5	14.5	42.10	7.02
1/29/2018	8.8	13.8	38.50	7.70	3/7/2018	9.8	16.4	42.50	6.44
2/14/2018	9.4	15.0	40.50	7.23	3/19/2018	10.0	16.4	38.50	6.02
					4/2/2018	9.0	14.2	35.20	6.77
					4/11/2018	10.3	15.9	38.50	6.88
1 Month Average:				7.47	4/20/2018	10.1	15.7	38.50	6.88
_					4/30/2018	7.9	13.5	38.50	6.88
					5/4/2018	8.5	13.5	38.50	7.70
Flocculant Receive	ed				5/8/2018	9.0	13.5	38.50	8.56
10/19/2017	7 2200 lbs				5/10/2018	5.2	7.7	31.10	12.44
12/12/2017					5/11/2018		9.1	39.50	9.63
3/19/2018	3 4400 lbs				5/15/2018	3.5	10.3	38.50	5.66
6/5/2018	3 4400 lbs				5/16/2018	7.0	12.0	38.50	7.70
7/10/2018	8800 lbs				5/17/2018	10.7	17.0	41.50	6.59
					5/18/2018	12.5	17.0	33.00	7.33
					5/23/2018	7.0	12.5	38.50	7.00
					5/26/2018	10.5	16.0	37.40	6.80
					6/1/2018	7.5	12.8	38.50	7.26
					6/7/2018	8.5	13.3	37.50	7.81
					6/13/2018	10.5	16.5	39.00	6.50
					6/22/2018		15.5	37.00	7.40
					7/2/2018	8.9	14.5	39.00	6.96
					7/10/2018				
					1 Month Av	verage:			6.96

		KELLO	GG TUNN	EL ANNU	JAL DISCI	HARGE F	LOWS 2	000-2009		
	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009
Jan.	61,000,000	61,677,510	54,606,100	53,066,890	52,223,080	53,150,000	56,050,900	56,281,000	53,465,820	50,936,960
Feb.	57,600,000	45,584,000	52,840,000	46,493,470	48,306,920	49,860,000	51,188,000	50,511,300	49,282,209	48,146,111
March	60,730,000	57,740,360	50,452,060	60,162,290	59,852,720	58,073,000	56,332,830	65,443,650	54,578,130	61,712,540
April	68,680,000	54,846,000	65,583,230	63,335,350	50,715,310	53,775,350	72,039,280	66,636,500	61,690,530	63,055,350
May	97,719,900*	57,501,901	76,082,410	63,335,350	53,245,000	54,181,650	72,027,000	63,203,308	86,680,760	70,233,580
June	69,800,000	55,835,590	67,299,960	59,532,434	50,451,170	51,750,000	68,385,600	57,981,410	82,622,590	64,623,180
July	63,698,850	53,652,330	64,820,120	66,252,746	56,538,980	55,255,000	64,054,000	58,282,900	66,324,500	61,535,000
Aug.	66,707,120	45,289,000	58,212,940	62,074,750	52,002,140	49,970,000	64,621,000	55,335,900	65,168,620	56,446,670
Sept.	55,797,530	50,276,020	60,140,460	43,789,000	49,208,020	49,987,000	54,515,270	50,471,870	61,074,020	57,006,430
Oct.	60,424,720	50,660,840	54,485,871	52,869,290	59,601,690	52,807,000	57,610,030	50,086,330	58,666,300	55,830,000
Nov.	53,408,660	50,660,840	51,072,259	47,600,000	51,948,000	50,722,600	55,191,700	50,779,040	52,041,780	54,956,800
Dec.	56,414,870	53,464,780	56,034,000	56,413,080	56,770,000	54,904,400	60,486,900	53,716,210	55,727,260	54,542,700
Totals	674,261,750	637,189,171	711,629,410	674,924,650	640,863,030	634,436,000	732,502,510	678,729,418	747,322,519	699,025,321

		KELLO	GG TUNN	EL ANNU	JAL DISC	HARGE F	LOWS 2	010-2019		
	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019
Jan.	55,503,180	61,797,170	58,434,610	61,855,400	57,478,450	58,440,540	52,196,750	49,352,650	56,555,500	
Feb.	50,819,910	54,556,227	57,763,170	59,383,290	54,607,950	59,767,470	53,694,400	53,675,440	61,451,600	
March	54,691,420	61,373,630	67,236,650	66,264,780	65,396,350	64,468,230	63,967,920	58,977,410	68,907,980	
April	56,255,340	65,687,340	81,233,630	69,619,100	65,618,770	63,056,840	63,323,620	61,947,620	74,055,850	
May	58,825,640	84,365,390	86,826,340	71,496,380	80,598,590	61,898,200	58,147,240	84,208,690	92,414,520	
June	56,770,200	79,985,540	83,440,990	64,663,900	65,623,330	56,368,540	53,149,810	73,144,700	65,786,990	
July	56,727,510	79,346,330	74,315,690	62,844,790	63,425,030	55,655,000	56,521,710	69,470,550	64,851,480	
Aug.	56,239,370	70,377,570	68,986,900	58,459,380	61,486,270	55,316,100	53,293,430	58,550,600		
Sept.	54,109,980	60,404,280	62,270,300	58,097,500	56,279,590	53,890,000	49,796,420	67,447,510		
Oct.	55,480,200	62,403,480	59,991,850	58,325,780	60,659,850	52,082,800	52,417,120	43,469,300		
Nov.	54,856,880	58,430,700	57,184,220	56,215,000	55,065,100	49,812,540	53,815,710	72,434,860		
Dec.	54,607,330	58,617,700	61,750,390	56,932,530	59,770,540	51,521,900	52,063,110	67,280,860		
Totals	664,886,960	797,345,357	819,434,740	744,157,830	746,009,820	682,278,160	662,387,240	759,960,190	484,023,920	

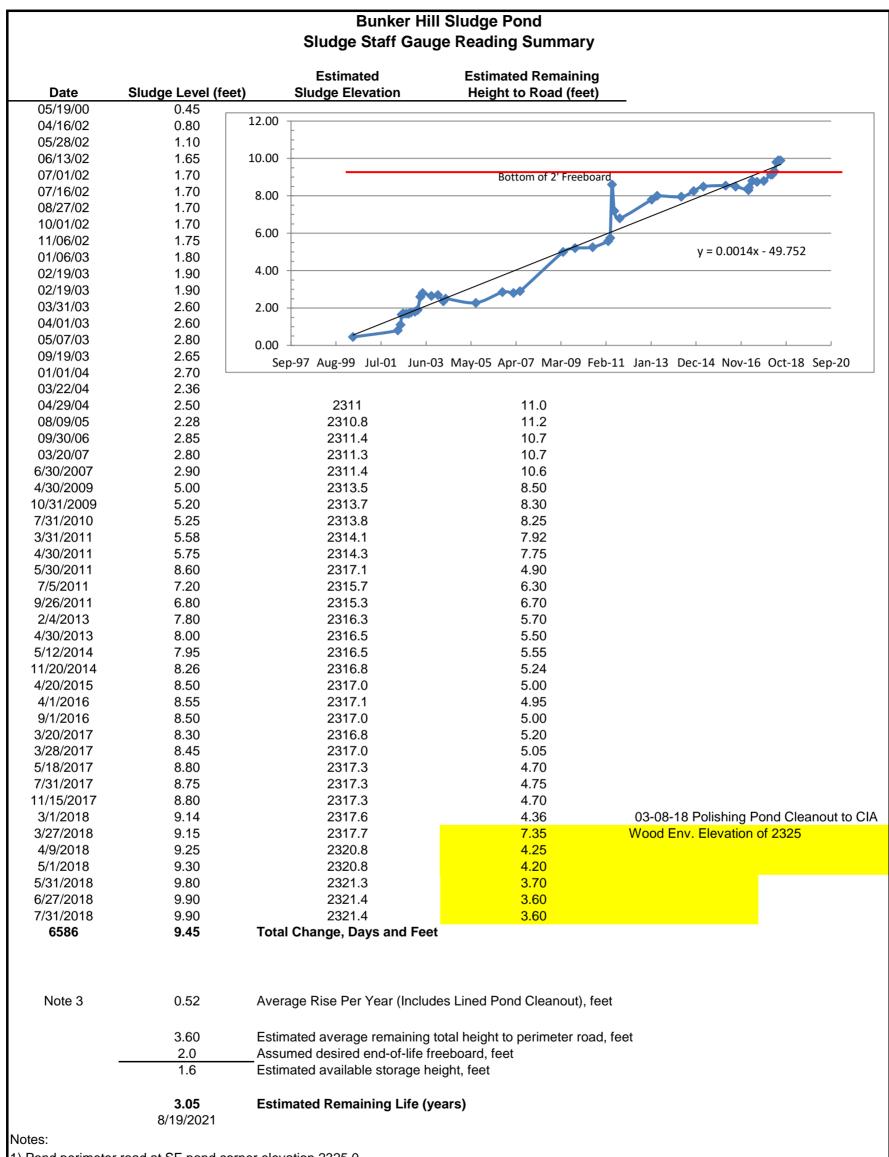
		KEL	LOGG TU	JNNEL ZI	NC DAT	Α									
			Concentrat	ion (mg/L)											
<u>Month</u>	2004	<u>2005</u>	2006	2007	2008	2009	<u>2010</u>	<u>2011</u>	<u>2012</u>	<u>2013</u>	<u>2014</u>	<u>2015</u>	<u>2016</u>	<u>2017</u>	<u>2018</u>
Jan.		86	81	79	63	70	61	72	57	68	41	46	50	53	68
Feb.		86	91	96	55	72	57	95	58	68	41	68	52	50	85
March		94	116	86	65	68	53	86	58	69	58	81	63	124	88
April		98	121	140	85	80	50	137	176	86	107	92	115	238	118
May		105	231	179	318	136	57	377	215	150	177	87	138	206	93
June		107	182	118	271	143	68	347	164	106	131	78	108	145	161
July		90	144	111	198	117	75	181	136	87	87	75	81	97	100
Aug.		87	112	92	132	94	79	130	110	86	76	66	76	98	
Sept.		84	107	80	107	76	81	132	107	75	66	63	68	75	
Oct.	59	81	100	88	99	75	70	86	70	67	63	54	52	47	
Nov.	66	79	88	88	104	63	57	95	71	70	55	44	52	58	
Dec.	67	62	78	65	76	59	61	88	69	54	49	55	50	60	
average	64	88	121	102	131	88	64	152	108	82	79	67	75	126	
lime usage		2.59	3.23	2.76	4.78	3.24	2.16	4.31	3.93	2.46	2.70	1.99	1.93	129.1	
(tons/day)															
Zinc Conc. Inc	crease/Dec	rease	37%	-16%	29%	-33%	-27%	138%	-29%	-24%	-4%	-15%	12%	68%	
Lime Usage Ir	ncrease/De	crease	25%	-15%	73%	-32%	-33%	100%	-9%	-37%	10%	-26%	-3%	6589%	

LIME DEMAND TRACKING

Year	Month	` ,	KT flow (mg)	Lime Demand (g/L)	
2006	Jan. Feb.	70.2 69.9	56.0 51.2	0.30 0.33	
	March	96.3	56.3	0.41	
	April	107.5	72.0	0.36	naale
	May June	235.4 114.6	72.0 68.3	0.78 0.40	peak
	July	100.4	64.0	0.38	
	Aug.	118.2	64.1	0.44	
	Sept. Oct.	38.4 69.5	54.5 57.6	0.17 0.29	
	Nov.	71.3	55.2	0.31	
	Dec.	78.2	60.5	0.31	
2007	Jan.	66.0	56.3	0.28	
	Feb. March	51.8 81.7	50.5 65.4	0.25 0.30	
	April	127.9	66.6	0.46	
	May	154.0	63.2	0.58	peak
	June July	94.1 107.0	57.9 58.3	0.39 0.44	
	Aug.	75.8	55.3	0.33	
	Sept.	77.2	50.5	0.37	
	Oct.	62.3	50.1	0.30	
	Nov. Dec.	56.9 28.1	50.8 52.0	0.27 0.13	
2008	Jan.	60.7	53.4	0.27	
	Feb.	50.2	49.3	0.24	
	March April	58.0 78.3	54.6 61.7	0.25 0.30	
	May	629.3	86.7	1.74	peak
	June	388.1	82.6	1.13	<u>'</u> '
	July	155.6	66.3	0.56	
	Aug. Sept.	129.5 97.2	65.2 61.1	0.48 0.38	
	Oct.	76.4	58.7	0.31	
	Nov.	64.9	52.0	0.30	
2000	Dec.	73.0	55.7	0.31	
2009	Jan. Feb.	70.3 60.3	50.9 48.2	0.33 0.30	
	March	62.1	61.7	0.24	
	April	88.0	63.1	0.33	!
	May June	180.9 146.3	70.2 64.6	0.62 0.54	peak
	July	104.4	61.6	0.41	
	Aug.	94.8	56.4	0.40	
	Sept. Oct.	89.2 69.4	57.0 55.8	0.38 0.30	
	Nov.	70.9	55.0	0.31	
	Dec.	47.4	54.5	0.21	
2010	Jan.	66.7	55.5	0.29	
	Feb. March	51.5 49.5	50.8 54.7	0.24 0.22	
	April	50.0	56.3	0.21	
	May	58.7	58.8	0.24	
	June July	58.8 79.7	56.8 56.7	0.25 0.34	peak
	Aug.	54.7	56.2	0.23	_ poun
	Sept.	63.8	54.1	0.28	
	Oct. Nov.	54.6 54.1	55.4 55.8	0.24 0.23	
	Dec.	64.5	55.6 54.6	0.23	
2011	Jan.	77.1	61.7	0.30	
	Feb.	69.8	54.6	0.31	
	March April	94.7 119.6	61.4 65.6	0.37 0.44	
	May	433.0	84.4	1.23	peak
	June	328.4	80.0	0.98	
	July Aug	159.9 120.8	79.3 70.3	0.48 0.41	
	Aug. Sept.	92.4	70.3 60.4	0.41	
	Oct.	97.8	62.4	0.38	
	Nov.	66.8	58.4	0.27	
2012	Dec. Jan.	65.2 74.9	58.6 58.4	0.27 0.31	
_U 1 _	Feb.	56.8	57.7	0.24	
	March	85.6	67.2	0.31	
	April May	194.8 261.6	81.2 86.8	0.57 0.72	neak
	June	261.6 179.9	86.8	0.72	peak
	2 30	11 0.0			

LIME DEMAND TRACKING

Year	Month	Lime (tons)	KT flow (mg)	Lime Demand (g/L)	
	July	140.8	74.3	0.45	
	Aug.	118.0	68.9	0.41	
	Sept.	95.6	62.2	0.37	
	Oct.	89.0	60.0	0.36	
	Nov. Dec.	73.3 74.8	57.2 61.8	0.31 0.29	
2013	Jan.	57.2	61.9	0.29	
2010	Feb.	64.5	59.4	0.26	
	March	71.7	66.2	0.26	
	April	96.9	69.6	0.33	
	May	126.2	71.5	0.42	peak
	June	94.1	64.6	0.35	
	July	91.2	62.8	0.35	
	Aug.	89.2	58.4	0.37	
	Sept. Oct.	65.2 59.3	58.0 58.3	0.27 0.24	
	Nov.	59.5 50.9	56.2	0.22	
	Dec.	49.9	56.9	0.21	
2014	Jan.	38.7	57.4	0.16	
	Feb.	35.8	54.6	0.16	
	March	73.1	65.3	0.27	
	April	101.1	65.6	0.37	
	May	208.3	80.6	0.62	peak
	June	127.4 97.5	65.6	0.47	
	July Aug.	87.5 81.1	63.4 61.5	0.33 0.32	
	Sept.	63.7	56.3	0.32	
	Oct.	53.1	60.6	0.21	
	Nov.	62.8	55.0	0.27	
	Dec.	54.6	59.7	0.22	
2015	Jan.	51.7	58.4	0.21	
	Feb.	61.0	59.7	0.24	
	March	83.1	64.4	0.31	
	April	94.8	63.0	0.36	peak
	May June	73.3 69.7	62.0 65.3	0.28 0.26	
	July	83.6	55.6	0.36	
	Aug.	58.4	55.3	0.25	
	Sept.	55.3	53.9	0.25	
	Oct.	56.8	52.0	0.26	
	Nov.	46.3	49.8	0.22	
	Dec.	43.7	51.5	0.20	_
2016	Jan. Feb.	24.2 33.4	52.2 53.6	0.11 0.15	
	March	66.0	64.0	0.15	
	April	86.1	63.3	0.33	
	May	96.9	58.1	0.40	peak
	June	69.9	53.1	0.32	•
	July	68.2	56.5	0.29	
	Aug.	53.7	53.2	0.24	
	Sept.	53.6	49.8	0.26	
	Oct.	49.8 49.7	52.4	0.23	
	Nov. Dec.	48.7 48.3	53.8 52.0	0.22 0.22	
2017	Jan.	51.7	49.3	0.25	_
<i>-</i> - 1	Feb.	46.9	53.7	0.21	
	March	140.0	59.0	0.57	
	April	174.5	61.9	0.68	
	May	246.6	84.2	0.70	peak
	June	143.5	73.1	0.47	
	July Aug.	141.6 87.6	69.4 58.5	0.49 0.36	
	Aug. Sept.	87.6 100.8	58.5 67.4	0.36	
	Oct.	60.8	43.5	0.34	
	Nov.	91.0	72.4	0.30	
	Dec.	76.3	67.3	0.27	
2018	Jan.	63.6	56.5	0.27	
	Feb.	84.2	59.6	0.34	
	March	101.5	68.9	0.35	
	April	129.1	74.1	0.42	noole
	May June	349.7 130.4	92.4 65.8	0.91 0.47	peak
	July	130.4	64.8	0.52	
	July		01.0	0.02	



¹⁾ Pond perimeter road at SE pond corner elevation 2325.0

²⁾ Pond area is approximately 220,000 square feet (not used in calculations)

³⁾ Average Rise Per Year conservatively includes Lined Pond muck because some portion would have made CTP sludge if it had not precipitated in

Date	Loads	Gallons
1-Jul	0	0
2-Jul	10	40,000
3-Jul	6	24,000
4-Jul	0	0
5-Jul	10	40,000
6-Jul	13	52,000
7-Jul	9	36,000
8-Jul	0	0
9-Jul	10	40,000
10-Jul	13	52,000
11-Jul	7	28,000
12-Jul	7	28,000
13-Jul	4	16,000
14-Jul	4	16,000
15-Jul	0	0
16-Jul	3	12,000
17-Jul	8	32,000
18-Jul	8	32,000
19-Jul	11	44,000
20-Jul	8	32,000
21-Jul	11	44,000
22-Jul	0	0
23-Jul	15	60,000
24-Jul	14	56,000
25-Jul	12	48,000
26-Jul	13	52,000
27-Jul	12	48,000
28-Jul	6	24,000
29-Jul	10	40,000
30-Jul	10	40,000
31-Jul	10	40,000

Ising a 4,000 Gallon Water Truck

Date: July 05, 2018	Inspected By:	Steve Brunner, Gary Coast					
Item Inspected	Condition	Comments					
Channel Sections and Joints	Good / Poor	Check for cracks Ok					
Channel Inlet Connection @ KT	Good / Poor	Check for cracks Ok					
Channel Outlet/Pipeline Inlet	Good / Poor	Check for cracks Ok					
Channel Bottom (during low flows)	Good / Poor	Concrete walls show signs of pitting/corrosion					
Bottom Joints (during low flows)	Good / Poor	Ok					
Trash Rack Assembly Rail Units	Good / Poor	Check for corrosion and bolt tightness Ok					
Trash Racks	Good / Poor	Small amount of wood debris was removed					
Parshall Flume	Good / Poor	Check fiberglass and joint connections Ok					
		Flume staff gauge needs replaced					
General Comments:							
The Kellogg Tunnel flow at this tim	e is 2.58 mgd (1790 g	pm) pH at this time is 2.90					
	ing to deteriorate appr	oximately 6" up from the flume bottom.					
Alternate hand held staff gauge was	used to verify flume s	aff gauge and flow meter readings.					
Ultrasonic flow meter calibration wa	as correct, no adjustme	nts were needed.					
Operators removed a small amount	of wood debris from th	e flume area during this cleaning event.					
CTP operators had no contact with any mine personnel during this cleaning event.							

Date: July 12, 2018	Inspected By:	Steve Brunner, Gary Coast			
Item Inspected	Condition	Comments			
Channel Sections and Joints	Good / Poor	Check for cracks Ok			
Channel Inlet Connection @ KT	Good / Poor	Check for cracks Ok			
Channel Outlet/Pipeline Inlet	Good / Poor	Check for cracks Ok			
Channel Bottom (during low flows)	Good / Poor	Concrete walls show signs of pitting/corrosion			
Bottom Joints (during low flows)	Good / Poor	Ok			
Trash Rack Assembly Rail Units	Good / Poor	Check for corrosion and bolt tightness Ok			
Trash Racks	Good / Poor	Wood debris was removed			
Parshall Flume	Good / Poor	Check fiberglass and joint connections Ok			
		Flume staff gauge needs replaced			
General Comments:					
The Kellogg Tunnel flow at this tim	e is 1.22 mgd (850 gpr	n), pH at this time is 2.79.			
	ning to deteriorate appr	oximately 6" up from the flume bottom.			
Alternate hand held staff gauge was	used to verify flume st	aff gauge and flow meter readings.			
Ultrasonic flow meter calibration wa	as correct, no adjustme	nts were needed.			
Operators removed a small amount	of wood debris from th	e trash racks during this cleaning event.			
CTP operators had no contact with a	any mine personnel dur	ing this cleaning event.			

Date: July 19, 2018	Inspected By:	Steve Brunner, Gary Coast							
Item Inspected	Condition	Comments							
Channel Sections and Joints	Good / Poor	Check for cracks Ok							
Channel Inlet Connection @ KT	Good / Poor	Check for cracks Ok							
Channel Outlet/Pipeline Inlet	Good / Poor	Check for cracks Ok							
Channel Bottom (during low flows)	Good / Poor	Concrete walls show signs of pitting/corrosion							
Bottom Joints (during low flows)	Good / Poor	Ok							
Trash Rack Assembly Rail Units	Good / Poor	Check for corrosion and bolt tightness Ok							
Trash Racks	Good / Poor	Wood debris was removed from both racks							
Parshall Flume	Good / Poor	Check fiberglass and joint connections Ok							
		Flume staff gauge needs replaced							
General Comments:									
The Kellogg Tunnel flow at this tim	e is 1 19 mgd (826 gn	m) nH at this time is 2.81							
	ning to deteriorate appr	oximately 6" up from the flume bottom.							
Alternate hand held staff gauge was	used to verify flume s	taff gauge and flow meter readings.							
Ultrasonic flow meter calibration wa	Ultrasonic flow meter calibration was correct, no adjustments were needed.								
Operators removed sand debris from	n the flume area during	this cleaning event.							
Mine personnel stated the mine poo	l pump will remain off	until Monday morning July 23rd.							

Date: July 26, 2018	Inspected By:	Steve Brunner, Gary Coast
Item Inspected	Condition	Comments
Channel Sections and Joints	Good / Poor	Check for cracks Ok
Channel Inlet Connection @ KT	Good / Poor	Check for cracks Ok
Channel Outlet/Pipeline Inlet	Good / Poor	Check for cracks Ok
Channel Bottom (during low flows)	Good / Poor	Concrete walls show signs of pitting/corrosion
Bottom Joints (during low flows)	Good / Poor	Ok
Trash Rack Assembly Rail Units	Good / Poor	Check for corrosion and bolt tightness Ok
Trash Racks	Good / Poor	No debris Ok
Parshall Flume	Good / Poor	Check fiberglass and joint connections Ok
		Flume staff gauge needs replaced
General Comments:		
The Kellogg Tunnel flow at this time is 2.51 mgd (1740 gpm), pH at this time is 2.91.		
The concrete flume walls are beginning to deteriorate approximately 6" up from the flume bottom. The submerged area of the concrete is pitting and is now approximately 1/2" indented.		
Alternate hand held staff gauge was used to verify flume staff gauge and flow meter readings.		
Ultrasonic flow meter calibration was correct, no adjustments were needed.		
Operators removed 5 gallons of sand and rock debris from the flume during this cleaning event.		